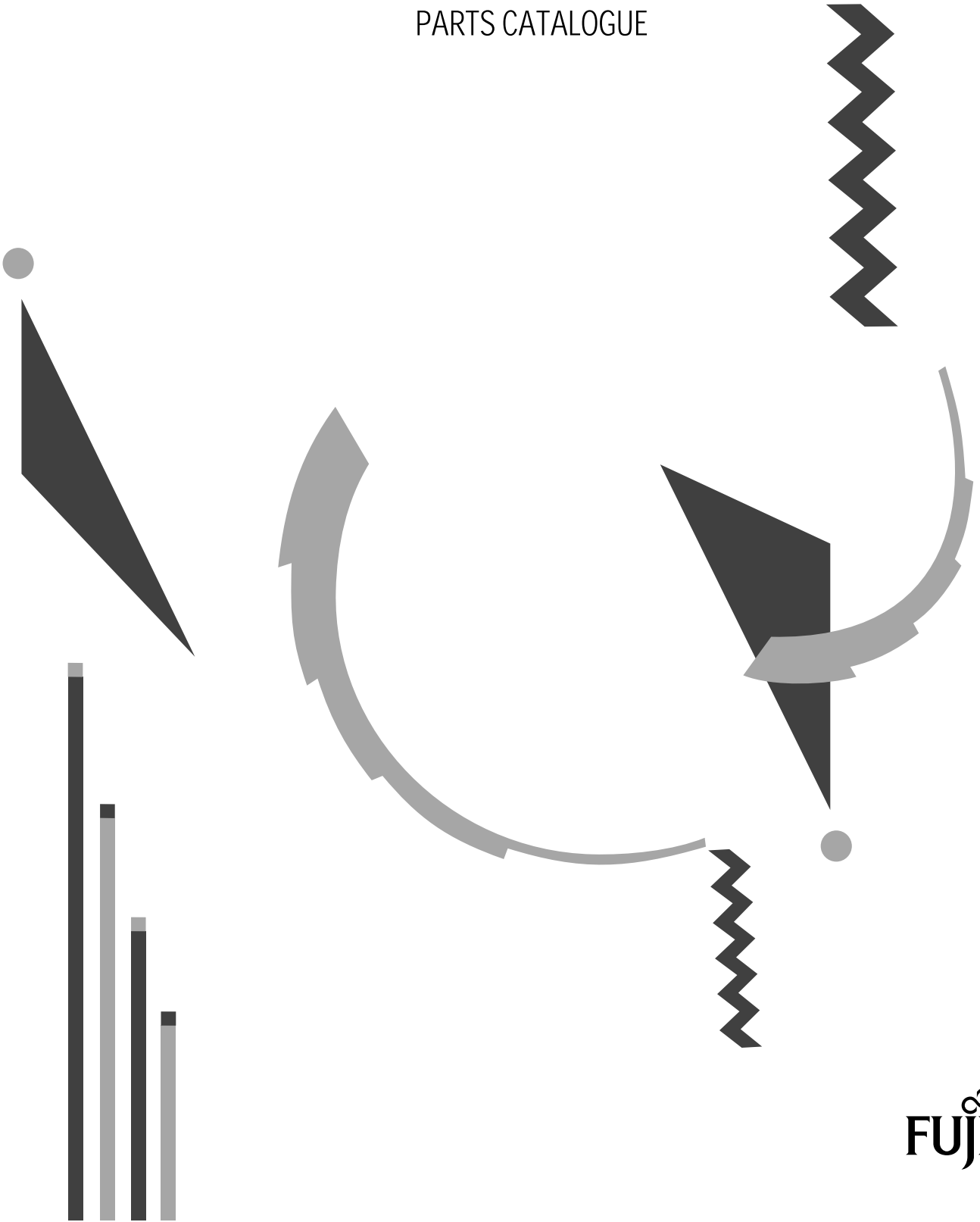
C147-G003-02EN

DL3700/3800

DOT MATRIX PRINTER

PARTS CATALOGUE



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DL3700 / 3800
DOT MATRIX PRINTER
PARTS CATALOGUE

FUJITSU LIMITED
Communications and Electronics
Tokyo, Japan

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This is parts catalogue for the DL3700/3800 DOT MATRIX PRINTER.
This manual is for service engineers.

There are several models of DL3700/3800 DOT MATRIX PRINTER.
This manual covers all models.

This manual consists of two parts: Parts List and Parts Drawings.
Parts list has layer structure. You can find assembly levels.
Parts drawing does not have the layer structure.
You can see the model difference from the parts list easily.

There are other manuals for service engineers as follows.
Especially the maintenance manual has close relationship to this manual.

DL3700/3800 and DL3700Pro/3800Pro DOT MATRIX PRINTER MAINTENANCE MANUAL
DL3700/3800 DOT MATRIX PRINTER SCHEMATIC DIAGRAMS
DL3700/3800 DOT MATRIX PRINTER USER'S MANUAL
DL3700/3800 and DL3700Pro/3800Pro DOT MATRIX PRINTER PRODUCT DESCRIPTION

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CONTENTS

1. HOW TO REFER TO THIS MANUAL……**1-1**

2. SPECIFICATIONS…… **2-1**

3. PARTS LIST AND PARTS DRAWING OF PRINTER MECHANISM……**3-1**

3.1 DL3700/3800 Printer……3-1

3.2 Upper Cover Assembly……3-7

3.3 Lower Cover Assembly……3-9

3.4 Mechanism Assembly……3-13

3.5 Frame Sub Assembly……3-17

3.6 Carrier Unit……3-21

1. HOW TO REFER TO THIS MANUAL

Example:

No.	Composition & Quantity ②					Specification ⑥	Parts name (Description)	⑦ DL3700	DL3800 ⑨	Remarks
1-43	1					CA02313-F021	Upper cover assembly	√		
③	1					CA02312-F023	Upper cover assembly	⑧	√	
1- 7		1				CA02313-G021	Upper cover sub assembly	√		
		1				CA02312-G023	Upper cover sub assembly		√	
1			1			CA02313-Y02103	Upper cover	√		
			1			CA02312-Y02103	Upper cover		√	
① 2			1			CA02313-Y032	Sound proof C	√		
3			1			CA02313-Y034	Sound proof E	√		
			1			CA02312-Y113	Sound proof E		√	
4			1			CA02312-Y162	Insulation sheet	√	√	
5			1			CA02312-Y029	Guide		√	
6			1			CA02313-Y031	Sound proof B	√		
			1			CA02312-Z112	Sound proof U		√	
7			1			CA02312-Z111	Sound proof T		√	
8		7				CA02312-Y16003	OP Button	√	√	
9		1				CA02312-Y164	OP Sheet	√	√	
10		1				CA20160-B601	OP Board	×	×	R093BA
11		1				CA02313-Y158	OP FG Spring	√		
12		2				F6-SN2TP3-8	Tapping Screw	√	√	
13		1				CA02312-Y15003	Font card box	√	√	
14-22		1			⑤	CA02313-F071	Front cover assembly	×		
		1				CA02312-G043	Front cover assembly		×	
14-20			1			CA02313-G071	Front cover sub assembly	√		
14			1			CA02312-Y04103	Front cover		√	
				1		CA02313-Y07103	Front cover	√		
15				1		CA02313-Y035	Sound proof F	√		
			1			CA02312-Y115	Sound proof		√	
16				1		CA02313-Y036	Sound proof G	√		
			1			CA02312-Z115	Sound proof M		√	
17			1			CA02312-Y107	Stay F		√	
18			5			CA98001-2799	Rivet		√	
19			1			CA02312-Y781	Label L		√	
20			1			CA02312-Y782	Label R		√	
21-22			1			CA02313-G109	Transparent C.F assembly	√		
			1			CA02312-G061	Transparent C.F assembly		√	
21				1		CA02313-Y079	Transparent C.F	√		
				1		CA02312-Y061	Transparent C.F		√	
22				1		CA02313-Y037	Sound proof H	√		
		1				CA02312-Y133	Sound proof S		√	

Example:-continued

No.	Composition & Quantity	Specification	Parts name (Description)	DL3700	DL3800	Remarks
23-34	1	CA02313-F101	Transparent C.R. assembly	×		
	1	CA02312-G072	Transparent C.R. assembly		×	
23	1	CA02313-Y101	Transparent C.R.	√		
	1	CA02312-Y071	Transparent C.RA		√	
24	1	CA02312-Y072	Transparent C.RB		√	
25	1	CA02312-Y073	Transparent C.RC		√	
26	1	CA02312-Y065	Plate L	×		
27	1	CA02312-Y066	Plate R	×		
28	1	CA02312-Y580	Bail roller		√	
29	2	CA02312-Y586	Bail roller		√	
30	1	CA02312-Y117	Sound proof R		√	
31	1	CA02312-Y077	Guide sheet		√	
32	1	CA02312-Y587	Spring L		√	
33	1	CA02312-Y585	Spring		√	
34	1	CA02312-Y588	Spring R		√	
35-37	1	CA02312-F133	Rear cover assembly		×	
35	1	CA02312-Y13003	Rear cover A		√	
36-37	1	CA02312-G143	Rear cover B assembly		√	
36	1	CA02312-Y14003	Rear cover B		√	

④

×:Recommended Spare Parts

① This figure shows the item number of the part in the drawing.

② These columns show the construction levels. A higher level part consists of the following lower level parts listed until the quantity of the next part appears at the same level. See example ③.

③ m-n shows an assembly or unit consisting of more than one part. The upper cover sub assembly of DL3800 consists of an upper cover, a sound proof E, an insulation sheet, a guide, a sound proof T, and sound proof U.

④ These parts are at the same level and belong to the same upper level part.

⑤ Use CA02312-G043 to order the front cover assembly of DL3800. As a rule, only the recommended spare parts can be ordered.

⑥ The upper cover assembly is the part name of item numbers 1 to 43.

⑦ These columns show information on model difference.

⑧ The upper cover assembly of DL3700 is CA02313-F021.

⑨ The upper cover assembly of DL3800 is CA02312-F023.

× The front cover assembly is a recommended spare part.

2. SPECIFICATIONS

The table below lists standard models of the DL3700 printer.

No.	Specification	Voltage		Interface		Area	Remarks
		100V	200V	Centro	RS		
1	CA02313-B101	√		√		----	100V standard
2	CA02313-B102	√		√		For FCPA	
3	CA02313-B103	√		√		For FCI	
4	CA02313-B110		√	√		----	200V standard
5	CA02313-B111		√	√		----	200V standard
6	CA02313-B115		√	√		For FDG	German manual
7	CA02313-B118	√		√		For ASIA	Without UL/CSA approval
8	CA02313-B119		√	√		For ASIA	Without TÜV approval
9	CA02313-B128	√		√		For FTL-WEL	Without UL/CSA approval
10	CA02313-B151		√	√		For FAL	SAA, AC cable
11	CA02313-B181	√		√		For OEM	No brand
12	CA02313-B191		√	√		For OEM	No brand
13	CA02313-B201	√		√	√	----	100V standard
14	CA02313-B202	√		√	√	For FCPA	
15	CA02313-B203	√		√	√	For FCI	
16	CA02313-B207	√		√	√	For FCPA-COULTER	
17	CA02313-B210		√	√	√	----	200V standard
18	CA02313-B211		√	√	√	----	200V standard
19	CA02313-B215		√	√	√	For FDG	German manual
20	CA02313-B218	√		√	√	For ASIA	Without UL/CSA approval
21	CA02313-B219		√	√	√	For ASIA	Without TÜV approval
22	CA02313-B251		√	√	√	For FAL	SAA, AC cable
23	CA02313-B281	√		√	√	For OEM	No brand
24	CA02313-B291		√	√	√	For OEM	No brand

The table below lists standard models of the DL3800 printer.

No.	Specification	Voltage		Interface		Area	Remarks
		100V	200V	Centro	RS		
1	CA02312-B101	√		√		––––	100V standard
2	CA02312-B102	√		√		For FCPA	
3	CA02312-B103	√		√		For FCI	
4	CA02312-B110		√	√		––––	200V standard
5	CA02312-B111		√	√		––––	200V standard
6	CA02312-B113		√	√		For U.K. (FDG)	English manual, UK AC cable
7	CA02312-B114		√	√		For France (FDG)	French manual
8	CA02312-B115		√	√		For FDG	German manual
9	CA02312-B116		√	√		For FIS	Italian manual
10	CA02312-B117		√	√		For FESA	Spanish manual
11	CA02312-B118	√		√		For ASIA	Without UL/CSA approval
12	CA02312-B119		√	√		For ASIA	Without TÜV approval
13	CA02312-B128	√		√		For FTL-WEL	
14	CA02312-B131		√	√		For FEL	
15	CA02312-B151		√	√		For FAL	SAA, AC cable

The table below lists standard models of the DL3800 printer (continued).

No.	Specification	Voltage		Interface		Area	Remarks
		100V	200V	Centro	RS		
16	CA02312-B181	√		√		For OEM	No brand
17	CA02312-B191		√	√		For OEM	No brand
18	CA02312-B201	√		√	√	––––	100V standard
19	CA02312-B202	√		√	√	For FCPA	
20	CA02312-B203	√		√	√	For FCI	
21	CA02312-B210		√	√	√	––––	200V standard
22	CA02312-B211		√	√	√	––––	200V standard
23	CA02312-B213		√	√	√	For U.K. (FDG)	English manual, UK AC cable
24	CA02312-B214		√	√	√	For France (FDG)	French manual
25	CA02312-B215		√	√	√	For FDG	German manual
26	CA02312-B216		√	√	√	For FIS	Italian manual
27	CA02312-B217		√	√	√	For FESA	Spanish manual
28	CA02312-B218	√		√	√	For ASIA	Without UL/CSA approval
29	CA02312-B219		√	√	√	For ASIA	Without TÜV approval
30	CA02312-B221		√	√	√	For FNA-ICL	
31	CA02312-B251		√	√	√	For FAL	SAA, AC cable
32	CA02312-B281	√		√	√	For OEM	No brand
33	CA02312-B291		√	√	√	For OEM	No brand

2.1 UNIT CONSTRUCTION TABLE

The table below lists standard models of the DL3700 printer.

No.	Specification	AC Cord	User's manual	Ribbon Cassette CA02374-*	Lower C. assembly CA02743-*	Upper C. assembly CA02313-*
1	CA02313-B101	CA02758-0990	C147-E016-EN	CA02374-D101	D101	F021
2	CA02313-B102	CA02758-0990	C147-E016-EN	CA02374-D101	D101	F021
3	CA02313-B103	CA02758-0990	C147-E016-EN	CA02374-D101	D101	F021
4	CA02313-B110	----	----	CA02374-D101	D111	F021
5	CA02313-B111	CA98001-4319	C147-E016-EN	CA02374-D101	D111	F021
6	CA02313-B115	CA98001-4319	C147-E016-DE	CA02374-D101	D111	F021
7	CA02313-B118	CA02758-0990	C147-E016-EN	CA02374-D101	D118	F026
8	CA02313-B119	CA98001-3491	C147-E016-EN	CA02374-D101	D119	F026
9	CA02313-B128	----	----	CA02374-D101	D128	F027
10	CA02313-B151	CA98001-5983	C147-E016-EN	CA02374-D101	D119	F021
11	CA02313-B181	CA98001-5982	C147-E026-EN	CA02374-D100	D101	F021
12	CA02313-B191	CA98001-4319	C147-E026-EN	CA02374-D100	D111	F021
13	CA02313-B201	CA02758-0990	C147-E016-EN	CA02374-D101	D201	F021
14	CA02313-B202	CA02758-0990	C147-E016-EN	CA02374-D101	D201	F021
15	CA02313-B203	CA02758-0990	C147-E016-EN	CA02374-D101	D201	F021
16	CA02313-B207	CA02758-0990	C147-E016-EN	CA02374-D101 CA02374-D301	D201	F021
17	CA02313-B210	----	----	CA02374-D101	D211	F021
18	CA02313-B211	CA98001-4319	C147-E016-EN	CA02374-D101	D211	F021
19	CA02313-B215	CA98001-4319	C147-E016-DE	CA02374-D101	D211	F021
20	CA02313-B218	CA02758-0990	C147-E016-EN	CA02374-D101	D218	F026
21	CA02313-B219	CA98001-3491	C147-E016-EN	CA02374-D101	D219	F026
22	CA02313-B251	CA98001-5983	C147-E016-EN	CA02374-D101	D219	F021
23	CA02313-B281	CA98001-5982	C147-E026-EN	CA02374-D100	D201	F021
24	CA02313-B291	CA98001-4319	C147-E026-EN	CA02374-D100	D211	F021

The table below lists standard models of the DL3800 printer.

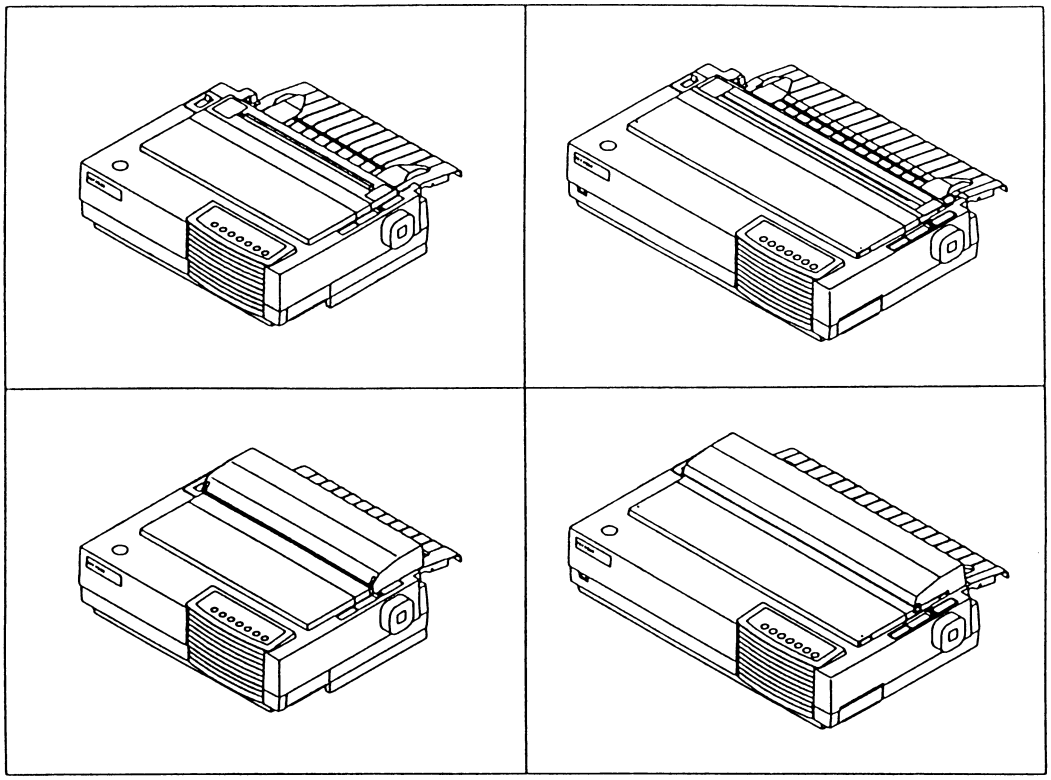
No.	Specification	AC Cord	User's manual	Ribbon Cassette CA02374-*	Lower C. assembly CA02743-*	Upper C. assembly CA02313-*
1	CA02312-B101	CA02758-0990	C147-E016-EN	CA02374-D101	D101	F023
2	CA02312-B102	CA02758-0990	C147-E016-EN	CA02374-D101	D101	F023
3	CA02312-B103	CA02758-0990	C147-E016-EN	CA02374-D101	D101	F023
4	CA02312-B110	----	----	CA02374-D101	D111	F023
5	CA02312-B111	CA98001-4319	C147-E016-EN	CA02374-D101	D111	F023
6	CA02312-B113	CA98001-4319	C147-E016-EN	CA02374-D101	D111	F023
7	CA02312-B114	CA98001-4319	C147-E016-EN	CA02374-D101	D111	F023
8	CA02312-B115	CA98001-4319	C147-E016-DE	CA02374-D101	D111	F023
9	CA02312-B116	CA98001-4319	C147-E016-AL	CA02374-D101	D111	F023
10	CA02312-B117	CA98001-4319	C147-E016-ES	CA02374-D101	D111	F023
11	CA02312-B118	CA02758-0990	C147-E016-EN	CA02374-D101	D118	F011
12	CA02312-B119	CA98001-4319	C147-E016-EN	CA02374-D101	D119	F011
13	CA02312-B128	----	----	CA02374-D101	D118	F034
14	CA02312-B131	CA98001-4319	C147-E016-EN	CA02374-D101	D111	F023
15	CA02312-B151	CA98001-5983	C147-E016-EN	CA02374-D101	D119	F023

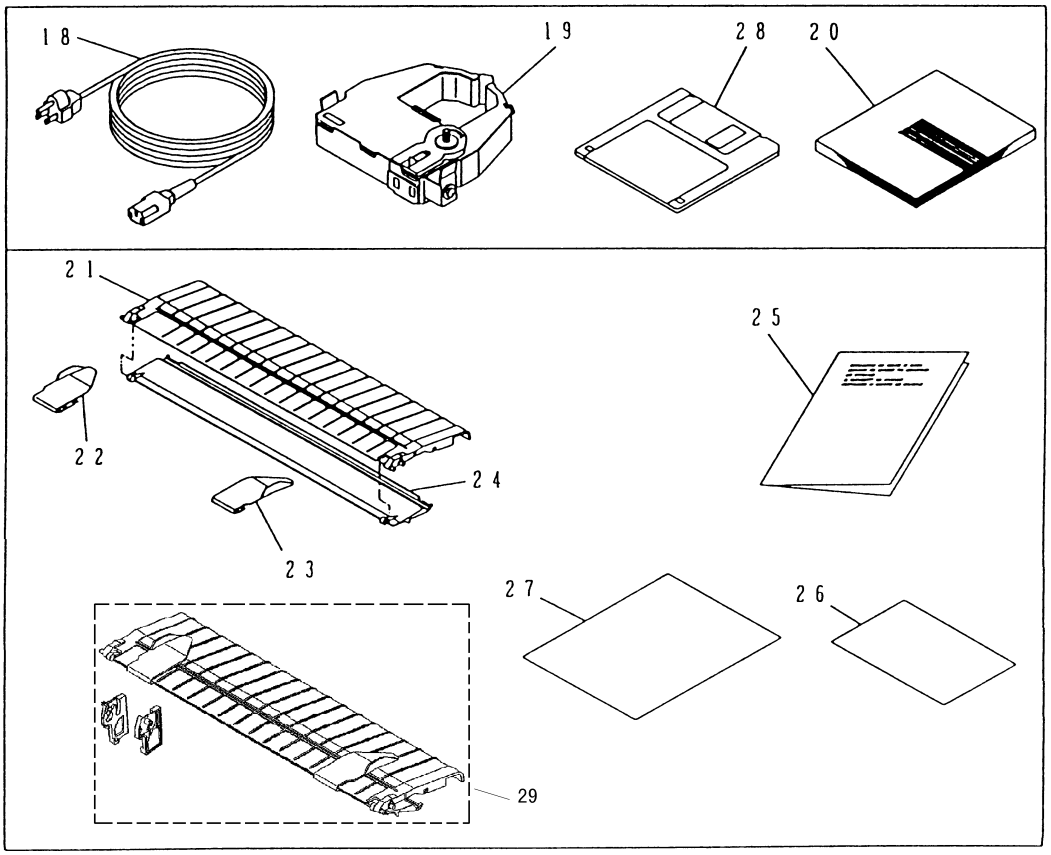
The table below lists standard models of the DL3800 printer (continued).

No.	Specification	AC Cord	User's manual	Ribbon Cassette CA02374-*	Lower C. assembly CA02743-*	Upper C. assembly CA02313-*
16	CA02312-B181	CA98001-5982	C147-E002-EN	CA02374-D100	D101	F023
17	CA02312-B191	CA98001-4319	C147-E002-EN	CA02374-D100	D111	F023
18	CA02312-B201	CA02758-0990	C147-E016-EN	CA02374-D101	D201	F023
19	CA02312-B202	CA02758-0990	C147-E016-EN	CA02374-D101	D201	F023
20	CA02312-B203	CA02758-0990	C147-E016-EN	CA02374-D101	D201	F023
21	CA02312-B210	----	----	CA02374-D101	D211	F023
22	CA02312-B211	CA98001-4319	C147-E016-EN	CA02374-D101	D211	F023
23	CA02312-B213	CA98001-4320	C147-E016-EN	CA02374-D101	D211	F023
24	CA02312-B214	CA98001-4319	C147-E016-EN	CA02374-D101	D211	F023
25	CA02312-B215	CA98001-4319	C147-E016-DE	CA02374-D101	D211	F023
26	CA02312-B216	CA98001-4319	C147-E016-AL	CA02374-D101	D211	F023
27	CA02312-B217	CA98001-4319	C147-E016-ES	CA02374-D101	D211	F023
28	CA02312-B218	CA02758-0990	C147-E016-EN	CA02374-D101	D218	F011
29	CA02312-B219	CA98001-4319	C147-E016-EN	CA02374-D101	D219	F011
30	CA02312-B221	CA98001-4319	C147-E016-EN	CA02374-D101	D211	F023
31	CA02312-B251	CA98001-5983	C147-E016-EN	CA02374-D101	D219	F023
32	CA02312-B281	CA98001-5982	C147-E002-EN	CA02374-D100	D201	F023
33	CA02312-B291	CA98001-4319	C147-E002-EN	CA02374-D100	D211	F023

3. PARTS LIST AND PARTS DRAWING OF PRINTER MECHANISM

3.1 DL3700/3800 Printer



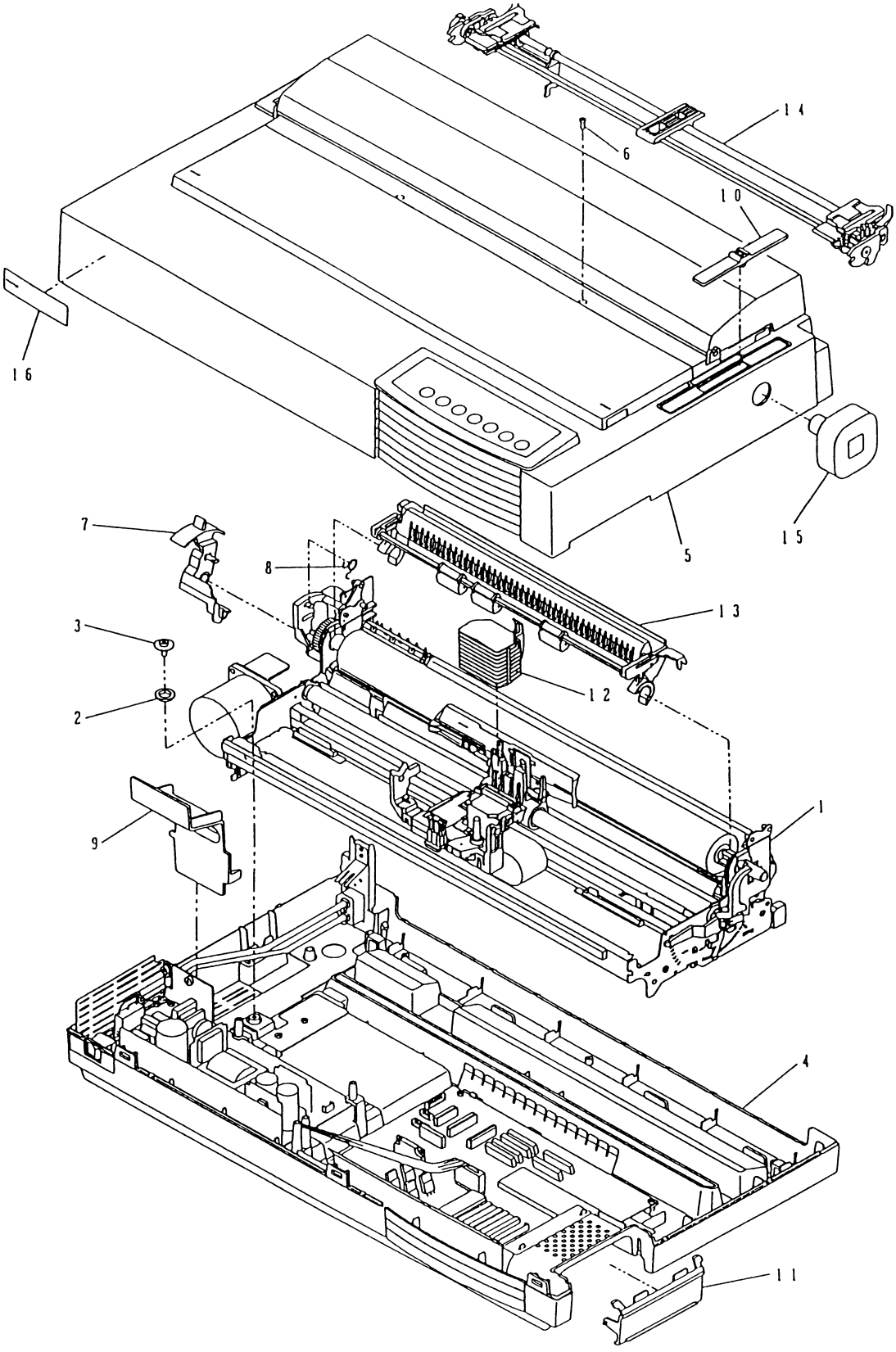


3.1 DL3700/3800 Printer

No.	Composition & Quantity					Specification	Parts name (Description)	DL3700	DL3800	Remarks
1~28	1					CA02313-B101	DL3700(CENTRO)	√		80 chr
	1					CA02313-B102	DL3700(CENTRO)	√		80 chr
	1					CA02313-B103	DL3700(CENTRO)	√		80 chr
	1					CA02313-B110	DL3700(CENTRO)	√		80 chr
	1					CA02313-B111	DL3700(CENTRO)	√		80 chr
	1					CA02313-B115	DL3700(CENTRO)	√		80 chr
	1					CA02313-B118	DL3700(CENTRO)	√		80 chr
	1					CA02313-B119	DL3700(CENTRO)	√		80 chr
	1					CA02313-B128	DL3700(CENTRO)	√		80 chr
	1					CA02313-B151	DL3700(CENTRO)	√		80 chr
	1					CA02313-B181	DL3700(CENTRO)	√		80 chr
	1					CA02313-B191	DL3700(CENTRO)	√		80 chr
	1					CA02313-B201	DL3700(CENTRO+RS232C)	√		80 chr
	1					CA02313-B202	DL3700(CENTRO+RS232C)	√		80 chr
	1					CA02313-B203	DL3700(CENTRO+RS232C)	√		80 chr
	1					CA02313-B207	DL3700(CENTRO+RS232C)	√		80 chr
	1					CA02313-B210	DL3700(CENTRO+RS232C)	√		80 chr
	1					CA02313-B211	DL3700(CENTRO+RS232C)	√		80 chr
	1					CA02313-B215	DL3700(CENTRO+RS232C)	√		80 chr
	1					CA02313-B218	DL3700(CENTRO+RS232C)	√		80 chr
	1					CA02313-B219	DL3700(CENTRO+RS232C)	√		80 chr
	1					CA02313-B251	DL3700(CENTRO+RS232C)	√		80 chr
	1					CA02313-B281	DL3700(CENTRO+RS232C)	√		80 chr
	1					CA02313-B291	DL3700(CENTRO+RS232C)	√		80 chr
	1					CA02312-B101	DL3800(CENTRO)		√	136 chr
	1					CA02312-B102	DL3800(CENTRO)		√	136 chr
	1					CA02312-B103	DL3800(CENTRO)		√	136 chr
	1					CA02312-B110	DL3800(CENTRO)		√	136 chr
	1					CA02312-B111	DL3800(CENTRO)		√	136 chr
	1					CA02312-B113	DL3800(CENTRO)		√	136 chr
	1					CA02312-B114	DL3800(CENTRO)		√	136 chr
	1					CA02312-B115	DL3800(CENTRO)		√	136 chr
	1					CA02312-B116	DL3800(CENTRO)		√	136 chr
	1					CA02312-B117	DL3800(CENTRO)		√	136 chr
	1					CA02312-B118	DL3800(CENTRO)		√	136 chr
	1					CA02312-B119	DL3800(CENTRO)		√	136 chr
	1					CA02312-B128	DL3800(CENTRO)		√	136 chr
	1					CA02312-B131	DL3800(CENTRO)		√	136 chr
	1					CA02312-B151	DL3800(CENTRO)		√	136 chr
	1					CA02312-B181	DL3800(CENTRO)		√	136 chr
	1					CA02312-B191	DL3800(CENTRO)		√	136 chr
	1					CA02312-B201	DL3800(CENTRO+RS232C)		√	136 chr
	1					CA02312-B202	DL3800(CENTRO+RS232C)		√	136 chr
	1					CA02312-B203	DL3800(CENTRO+RS232C)		√	136 chr
	1					CA02312-B210	DL3800(CENTRO+RS232C)		√	136 chr
	1					CA02312-B211	DL3800(CENTRO+RS232C)		√	136 chr
	1					CA02312-B213	DL3800(CENTRO+RS232C)		√	136 chr
	1					CA02312-B214	DL3800(CENTRO+RS232C)		√	136 chr
	1					CA02312-B215	DL3800(CENTRO+RS232C)		√	136 chr
	1					CA02312-B216	DL3800(CENTRO+RS232C)		√	136 chr

×:Recommended Spare Parts
→:Refer to the Unit construction table

3.1 DL3700/3800 Printer (continued)

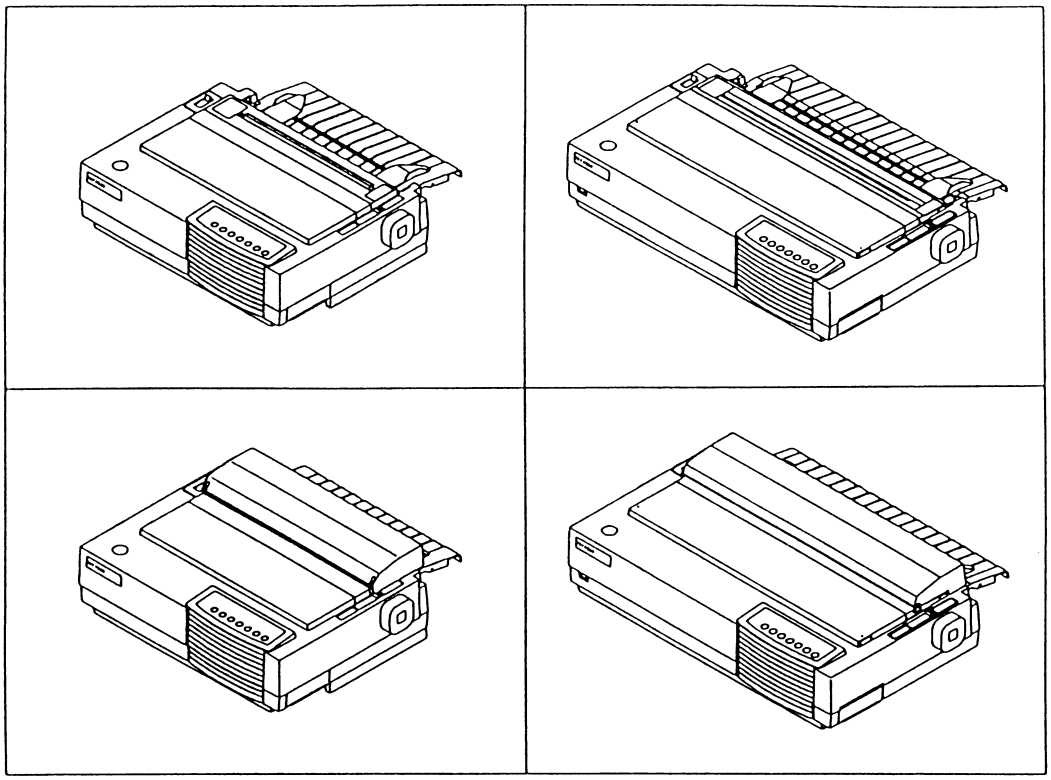


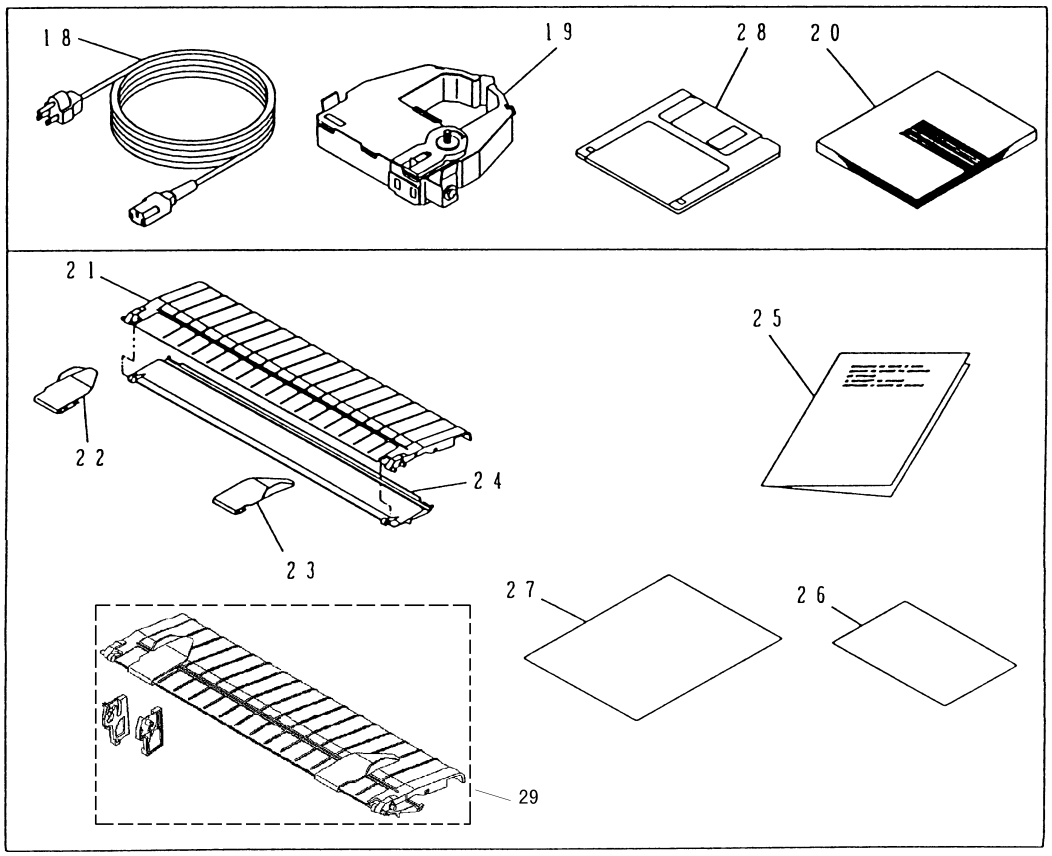
3.1 DL3700/3800 Printer (continued)

No.	Composition & Quantity					Specification	Parts name (Description)	DL3700	DL3800	Remarks
	1					CA02312-B217	DL3800(CENTRO+RS232C)		√	136 chr
	1					CA02312-B218	DL3800(CENTRO+RS232C)		√	136 chr
	1					CA02312-B219	DL3800(CENTRO+RS232C)		√	136 chr
	1					CA02312-B221	DL3800(CENTRO+RS232C)		√	136 chr
	1					CA02312-B251	DL3800(CENTRO+RS232C)		√	136 chr
	1					CA02312-B281	DL3800(CENTRO+RS232C)		√	136 chr
	1					CA02312-B291	DL3800(CENTRO+RS232C)		√	136 chr
1~15		1				CA02313-C101	PRINTER(CENTRO)	√		80 chr
		1				CA02313-C111	PRINTER(CENTRO)	√		80 chr
		1				CA02313-C118	PRINTER(CENTRO)	√		80 chr
		1				CA02313-C119	PRINTER(CENTRO)	√		80 chr
		1				CA02313-C128	PRINTER(CENTRO)	√		80 chr
		1				CA02313-C151	PRINTER(CENTRO)	√		80 chr
		1				CA02313-C201	PRINTER(CENTRO+RS232C)	√		80 chr
		1				CA02313-C207	PRINTER(CENTRO+RS232C)	√		80 chr
		1				CA02313-C211	PRINTER(CENTRO+RS232C)	√		80 chr
		1				CA02313-C218	PRINTER(CENTRO+RS232C)	√		80 chr
		1				CA02313-C219	PRINTER(CENTRO+RS232C)	√		80 chr
		1				CA02313-C251	PRINTER(CENTRO+RS232C)	√		80 chr
		1				CA02312-C101	PRINTER(CENTRO)		√	136 chr
		1				CA02312-C111	PRINTER(CENTRO)		√	136 chr
		1				CA02312-C118	PRINTER(CENTRO)		√	136 chr
		1				CA02312-C119	PRINTER(CENTRO)		√	136 chr
		1				CA02312-C128	PRINTER(CENTRO)		√	136 chr
		1				CA02312-C151	PRINTER(CENTRO)		√	136 chr
		1				CA02312-C201	DL3700(CENTRO+RS232C)		√	136 chr
		1				CA02312-C211	DL3700(CENTRO+RS232C)		√	136 chr
		1				CA02312-C218	DL3700(CENTRO+RS232C)		√	136 chr
		1				CA02312-C219	DL3700(CENTRO+RS232C)		√	136 chr
						CA02312-C251	DL3700(CENTRO+RS232C)		√	136 chr
1			1			CA02312-F210	Pirntert Mech. Assembly	×		
			1			CA02312-F203	Pirntert Mech. Assembly		×	
2			2			CA02312-Y128	Rubber bush		√	
3			2			D860-1156-X819	Scerw	√	√	
4			1			CA02313-D101	Lower cover assembly	→		
			1			CA02313-D111	Lower cover assembly	→		
			1			CA02313-D118	Lower cover assembly	→		
			1			CA02313-D119	Lower cover assembly	→		
			1			CA02313-D201	Lower cover assembly	→		
			1			CA02313-D211	Lower cover assembly	→		
			1			CA02313-D218	Lower cover assembly	→		
			1			CA02313-D219	Lower cover assembly	→		
			1			CA02312-D101	Lower cover assembly		→	
			1			CA02312-D111	Lower cover assembly		→	
			1			CA02312-D118	Lower cover assembly		→	
			1			CA02312-D119	Lower cover assembly		→	
			1			CA02312-D201	Lower cover assembly		→	
			1			CA02312-D211	Lower cover assembly		→	
			1			CA02312-D218	Lower cover assembly		→	
			1			CA02312-D219	Lower cover assembly		→	

×:Recommended Spare Parts
→:Refer to the Unit construction table

3.1 DL3700/3800 Printer (continued)



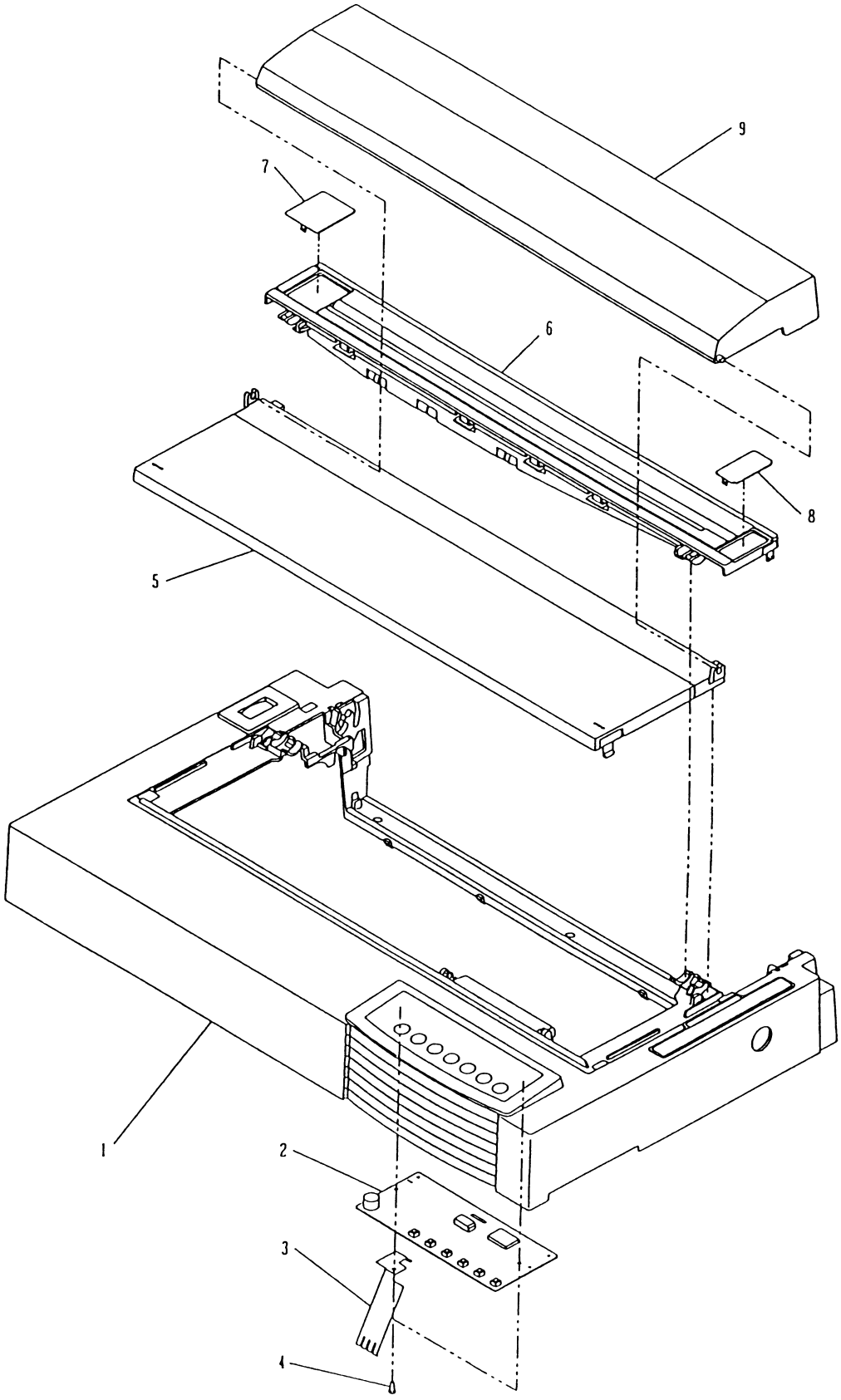


3.1 DL3700/3800 Printer (continued)

No.	Composition & Quantity					Specification	Parts name (Description)	DL3700	DL3800	Remarks
5			1			CA02313-F021	Upper cover assembly	→		Standard
			1			CA02313-F026	Upper cover assembly	→		
			1			CA02313-F027	Upper cover assembly	→		FTL-WLE
			1			CA02312-F023	Upper cover assembly		→	Standard
			1			CA02312-F011	Upper cover assembly		→	
			1			CA02312-F034	Upper cover assembly		→	FTL-WLE
6			2			F6-SN2TP3-10	Tapping screw	√		
			3			F6-SN2TP3-10	Tapping screw		√	
7			1			CA02312-Y42003	Change lever	×	×	
8			1			CA02312-Y427	PS spring	×	×	
9			1			CA02312-Y079	Plate		√	
10			1			CA02312-Y19003	Knob	√	√	
11			1			CA02312-Y07003	Side cover	√	√	
12			1			CA02281-F602	Print head	√	√	
13			1			CA02312-F651	Bail roller unit	×		
14			1			CA02312-F595	Tractor unit	×		
			1			CA02312-F560	Tractor unit		×	
15			1			CA02312-Y19903	Platen knob	×	×	
16		1				CA02313-Y728	Logo label	√		
		1				CA02312-Y728	Logo label		√	
18		1				CA02758-0990	AC power cord	→	→	
		1				CA98001-4319	AC power cord	→	→	SP12-L2M
		1				CA98001-4320	AC power cord	→	→	SP13-L2M
		1				CA98001-3491	AC power cord	→		SP12-KDK
		1				CA98001-5983	AC power cord	→	→	SP17-L2M
		1				CA98001-5982	AC power cord	→	→	SP14-L2M
19		1				CA02374-D100	Ribbon cassette	→	→	MONO
		1				CA02374-D101	Ribbon cassette	→	→	MONO
		1				CA02374-D301	Ribbon cassette	→		COLOR
20		1				C147-E016-EN	User's manual	→	→	
		1				C147-E026-EN	User's manual	→		
		1				C147-E002-EN	User's manual		→	
		1				C147-E016-FR	User's manual	→	→	
		1				C147-E016-DE	User's manual	→	→	
		1				C147-E016-AL	User's manual	→	→	
		1				C147-E016-ES	User's manual	→	→	
21~24		1				CA02313-F081	Sheet guide assembly	√		
		1				CA02312-F121	Sheet guide assembly		√	
21~23				1		CA02313-G081	Sheet guide assembly	√		
				1		CA02312-G121	Sheet guide assembly		√	
21					1	CA02313-Y08103	Sheet guide	√		
					1	CA02312-Y08103	Sheet guide		√	
22					1	CA02312-Y08803	Sheet guide L	√	√	
23					1	CA02312-Y08903	Sheet guide R	√	√	
24				1		CA02313-G091	Rear cover assembly	√		
				1		CA02312-G145	Rear cover assembly		√	
25		1				CA02312-W982	Leaflet A		√	
26		1				CA02312-Y975	Leaflet	√		
27		1				CA91002-1081	Print partner	√	√	
28		1				CA02538-0002	DL menu	√	√	
29		1				CA02312-K143	Holder kit		×	

×:Recommended Spare Parts
→:Refer to the Unit construction table

3.2 Upper Cover Assembly

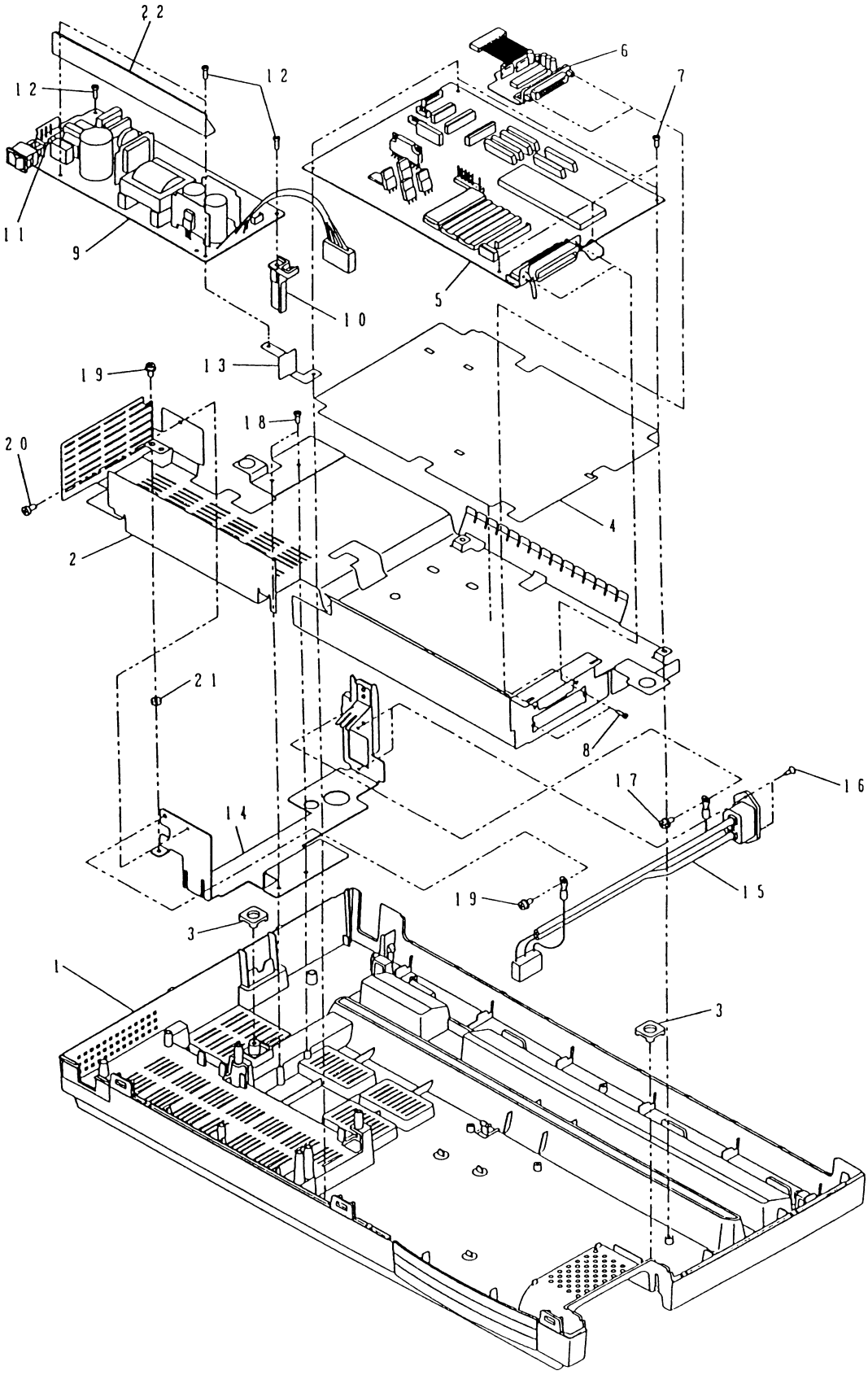


3.2 Upper Cover Assembly

No.	Composition & Quantity					Specification	Parts name (Description)	DL3700	DL3800	Remarks
1~9	1					CA02313-F021	Upper cover assembly	→		Standard
	1					CA02313-F026	Upper cover assembly	→		For ASIA
	1					CA02313-F027	Upper cover assembly	→		FTL-WLE
	1					CA02312-F011	Upper cover assembly		→	Standard
	1					CA02312-F023	Upper cover assembly		→	For ASIA
	1					CA02312-F034	Upper cover assembly		→	FTL-WLE
1		1				CA02313-G021	Upper C. Sub assembly	√		
		1				CA02313-G025	Upper C. Sub assembly	√		FTL-WLE
		1				CA02312-G023	Upper C. Sub assembly		√	
		1				CA02312-G034	Upper C. Sub assembly		√	FTL-WLE
2		1				CA20160-B60X	OP board	×	×	
3		1				CA02313-Y158	OP-FG spring	√	√	
4		2				F6-SN2TP3-8	Tapping screw	√	√	
5		1				CA02313-F071	Front cover assembly	×		
		1				CA02312-F043	Front cover assembly		×	For ASIA
		1				CA02312-F046	Front cover assembly		×	Standard
6~8		1				CA02313-F101	T. cover R assembly	×		Standard
		1				CA02313-F105	T. cover R assembly	×		For ASIA
		1				CA02312-F073	T. cover R assembly		×	
6			1			CA02313-Y101	Transparent cover R	√		Standard
			1			CA02313-Z101	Transparent cover R	√		For ASIA
			1			CA02312-G072	T. cover R assembly		√	
7			1			CA02312-Y065	Plate L	×	×	
8			1			CA02312-Y066	Plate R	×	×	
9		1				CA02313-G121	Sound proof C. assembly	×		
		1				CA02312-G093	Sound proof C. assembly		×	

×:Recommended Spare Parts
→:Refer to the Unit construction table

3.3 Lower Cover Assembly

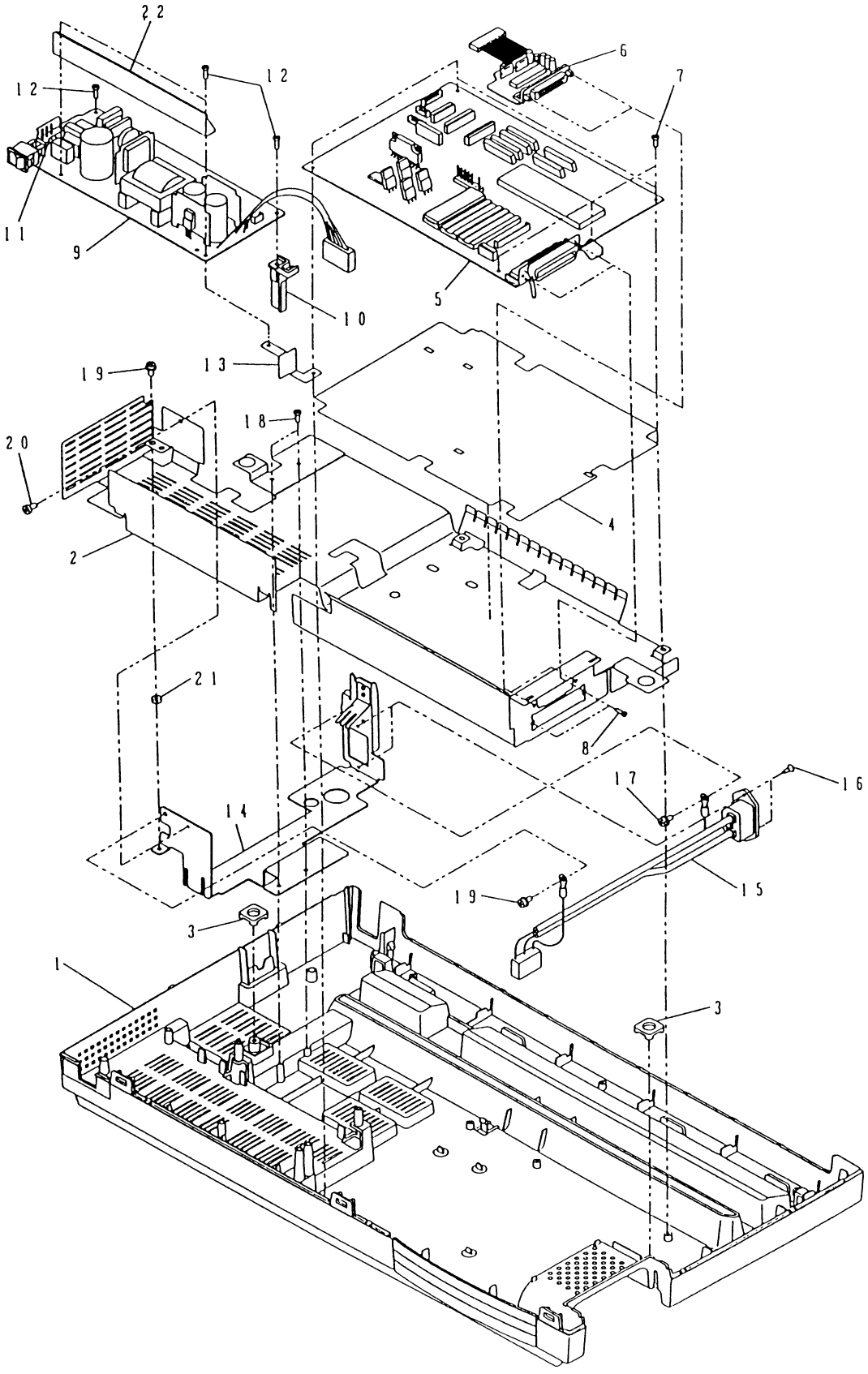


3.3 Lower Cover Assembly

No.	Composition & Quantity					Specification	Parts name (Description)	DL3700	DL3800	Remarks
1~22	1					CA02313-D101	Lower cover assembly	→		
	1					CA02313-D111	Lower cover assembly	→		
	1					CA02313-D118	Lower cover assembly	→		
	1					CA02313-D119	Lower cover assembly	→		
	1					CA02313-D201	Lower cover assembly	→		
	1					CA02313-D211	Lower cover assembly	→		
	1					CA02313-D218	Lower cover assembly	→		
	1					CA02313-D219	Lower cover assembly	→		
	1					CA02312-D101	Lower cover assembly		→	
	1					CA02312-D111	Lower cover assembly		→	
	1					CA02312-D118	Lower cover assembly		→	
	1					CA02312-D119	Lower cover assembly		→	
	1					CA02312-D201	Lower cover assembly		→	
	1					CA02312-D211	Lower cover assembly		→	
	1					CA02312-D218	Lower cover assembly		→	
	1					CA02312-D219	Lower cover assembly		→	
1		1				CA02313-G001	L. cover sub assembly	√		
		1				CA02312-G004	L. cover sub assembly		√	
2		1				CA02313-Y011	Shield plate	√		
		1				CA02312-Y100	Shield plate		√	
3		2				CA02312-Y129	Rubber plate		√	
4		1				CA02313-Y005	Insulation sheet	√		
		1				CA02312-Y101	Insulation sheet		√	
5		1				CA02312-J101	ROM board (standard)	√	√	With RC95BB
		1				CA02312-J128	ROM board (FTL-WEL)	√	√	With RC95BB
		1				CA02312-J201	ROM board (standard)	×	×	With RC95BB
		1				CA02312-J228	ROM board (FTL-WEL)	×	×	With RC95BB
6		1				CA20160-B80X	Serial board	×	×	RS93BA
7		5				F6-SN2TP3-8	Tapping screw	√	√	
8		2				F6-SNA3-06121	Screw	√	√	
9		1				CA20167-B002	POW(100V)	√	√	PW31AA
		1				CA20167-B402	POW(100V for ASIA)	√	√	PW31AK
		1				CA20167-B502	POW(200V)	√	√	PW31BA
		1				CA02167-B902	POW(200V for ASIA)	√	√	PW31BK
		1				CA20242-B70X	POW(100V)	√	√	PW34AA
		1				CA20242-B73X	POW(100V for TAIWAN)	×	×	PW34AW
		1				CA20242-B75X	POW(200V)	√	√	PW34BA
		1				CA02951-9220	POW(100V)	×	×	PW37AA
		1				CA02951-9225	POW(200V)	×	×	PW37BA
10		1				CA02313-Y014	Rod	√		
11		1				CA98001-2878	Fuse	√	√	125V 6A
		1				CA98001-3430	Fuse	√	√	250V 3.15A
		1				CA98001-8517	Fuse	√	√	125V 4A
		1				CA98001-8518	Fuse	√	√	250V 2.5A
		1				CA98010-2390	Fuse	√	√	125V 5A
		1				CA98010-2391	Fuse	√	√	250V 3.15A
12		4				F6-SN2TP3-10	Tapping screw	√		
		3				F6-SN2TP3-10	Tapping screw		√	
13		1				CA02312-Y102	FG plate		√	

×:Recommended Spare Parts
→:Refer to the Unit construction table

3.3 Lower Cover Assembly (continued)

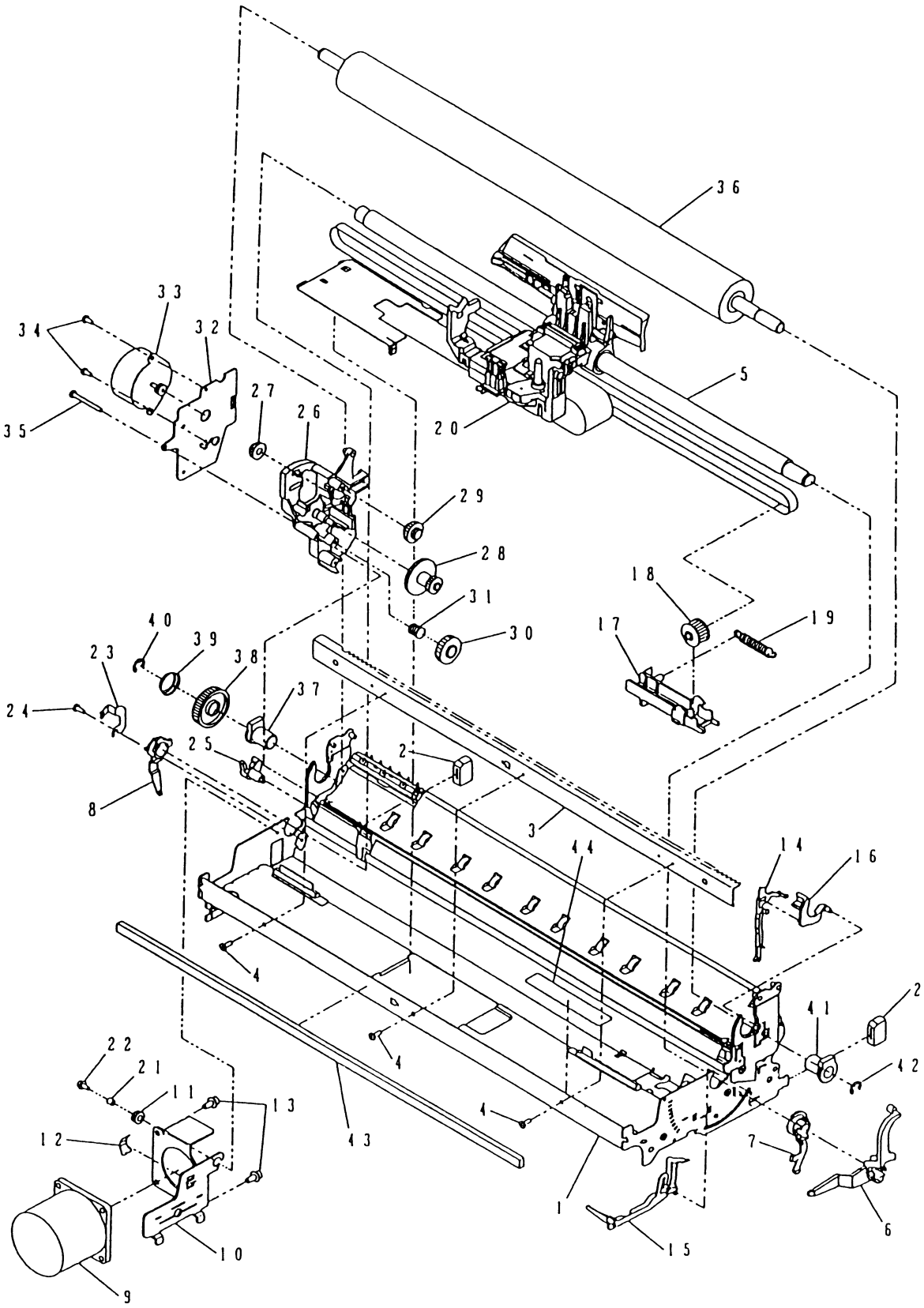


3.3 Lower Cover Assembly (continued)

No.	Composition & Quantity					Specification	Parts name (Description)	DL3700	DL3800	Remarks
14~17		1				CA02313-F016	AC inlet assembly	→		
		1				CA02312-F105	AC inlet assembly		→	
14			1			CA02313-G016	AC bracket assembly	→		
			1			CA02312-G105	AC bracket assembly		→	
15			1			CA02312-G010	TRM assembly	→	→	
16			2			CA98001-5917	Tapping screw	→	→	
17			1			F6-SW2N4-08121	Screw	→	→	
18		1				F6-SN2TP3-8	Tapping screw	→		
		2				F6-SN2TP3-8	Tapping screw		→	
19		2				F6-SW2N4-08121	Screw	→	→	
20		1				CA98001-5912	Tapping screw		→	
21		1				F6-N14-111	Nut	→		
22		1				CA02312-Y030	Support plate		→	

×:Recommended Spare Parts
→:Refer to the Unit construction table

3.4 Mechanism Assembly

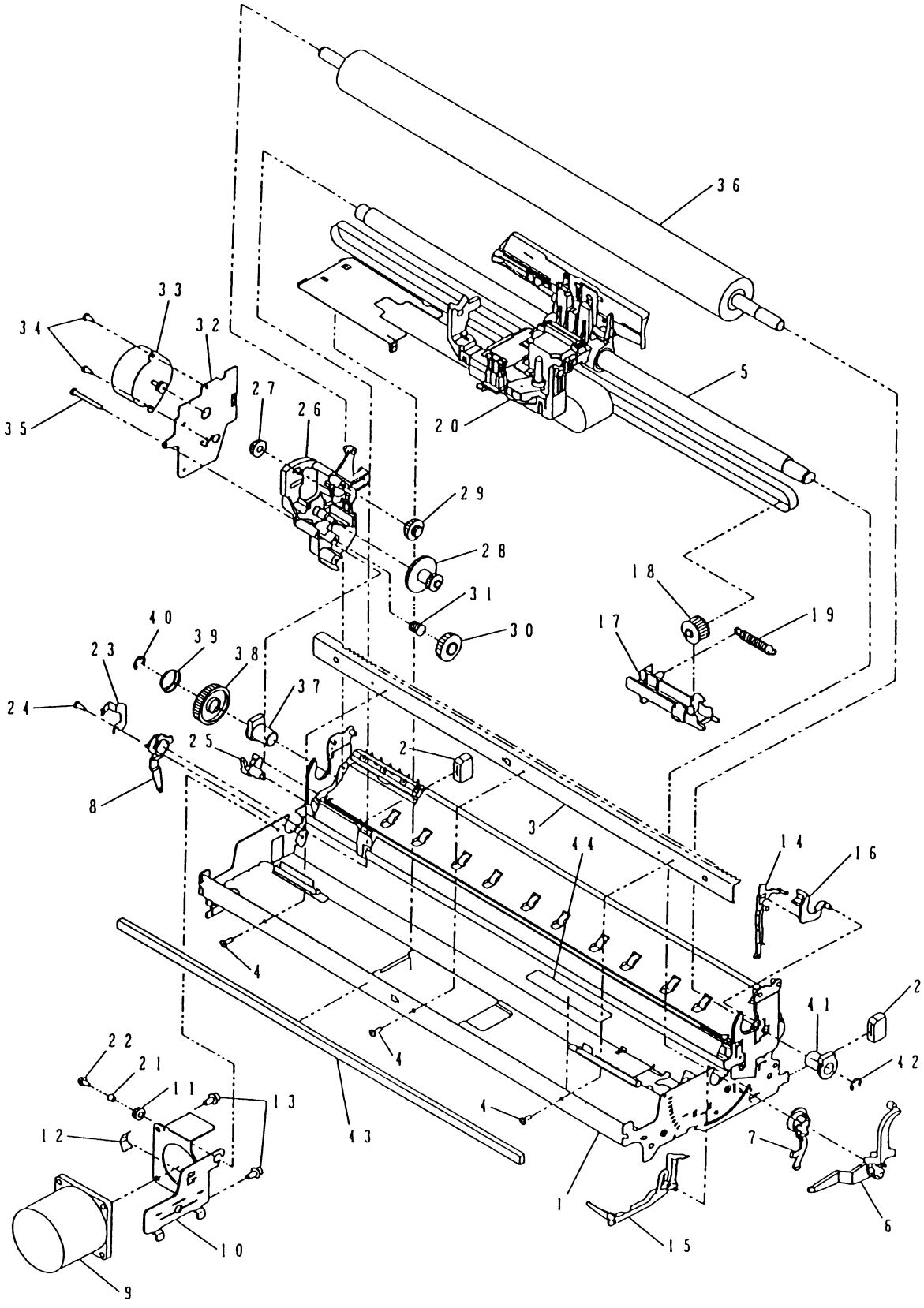


3.4 Mechanism Assembly

No.	Composition & Quantity					Specification	Parts name (Description)	DL3700	DL3800	Remarks
1~44	1					CA02312-F210	Printer Mech. Assembly	×		
	1					CA02312-F262	Printer Mech. Assembly	×		Color
	1					CA02312-F203	Printer Mech. Assembly		×	
1		1				CA02312-F211	Frame sub assembly	√		
		1				CA02312-F204	Frame sub assembly		√	
2		2				CA02312-Z250	Rubber bush	√		
		2				CA02312-Y250	Rubber bush		√	
3		1				CA02312-Y21201	Front stay	√		
		1				CA02312-Y21101	Front stay		√	
4		3				CA98001-5912	Tapping screw	√	√	
5~7		1				CA02312-F302	Stay shaft assembly	√		
		1				CA02312-F301	Stay shaft assembly		√	
5			1			CA02312-Y302	Stay shaft	√		
			1			CA02312-Y301	Stay shaft		√	
6			1			CA02312-Y305	Copy control lever	√	√	
7			1			CA02312-Y308	Adjust lever R	√	√	
8		1				CA02312-Y307	Adjust lever L	√	√	
9~13		1				CA02312-F313	SP motor A assembly	√	√	
9			1			CA02312-G313	SP motor assembly	×	×	
10			1			CA02312-Y31410	Bracket A	√	√	
11			1			CA02312-Y310	Rubber bush 1	√	√	
12			1			CA02312-Y306	FG plate A	√	√	
13			2			F6-SW2N4-10111	Screw	√	√	
14		1				CA02312-Y264	Actuator C		√	
15		1				CA02312-Y265	Actuator T		√	
16		1				CA02312-Y269	Actuator H		√	
17		1				CA02312-Y331	Tension bracket	√	√	
18		1				CA02312-G346	Tension pully	√	√	
19		1				CA02312-Y332	Tension spring	√	√	Monochoro
20		1				CA02312-F356	Carrier unit	×		Color
		1				CA02312-F358	Carrier unit	√		
		1				CA02312-F355	Carrier unit		×	
21		1				CA02312-Y313	Spacer A	√	√	
22		1				F6-SW2N3-08111	Screw	√	√	
23		1				CA02312-Y304	FG shaft spring	√	√	
24		1				CA98001-5912	Tapping screw	√	√	
25		1				CA02312-Y531	Cam	√	√	
26~34		1				CA02312-F410	Gear assembly	√	√	
26			1			CA02312-Y410	Gear holder	√	√	
27			1			CA02312-Y421	Gear A	√	√	
28			1			CA02312-Y422	Gear B	√	√	
29			1			CA02312-Y424	Gear D	√	√	
30			1			CA02312-Y425	Gear C	√	√	
31			1			CA02312-Y426	Gear spring	√	√	
32			1			CA02312-Y40301	Motor bracket	√	√	
33			1			CA81003-1052	LF motor	√	√	
34			2			CA98001-5912	Tapping screw	√	√	
35		1				CA98001-5918	Tapping screw	√	√	
36~40		1				CA02312-F509	Platen assembly	×		
		1				CA02312-F502	Platen assembly		×	
36			1			CA02312-G509	Platen roll assembly	√		
			1			CA02312-G502	Platen roll assembly		√	

×:Recommended Spare Parts
→:Refer to the Unit construction table

3.4 Mechanism Assembly (continued)

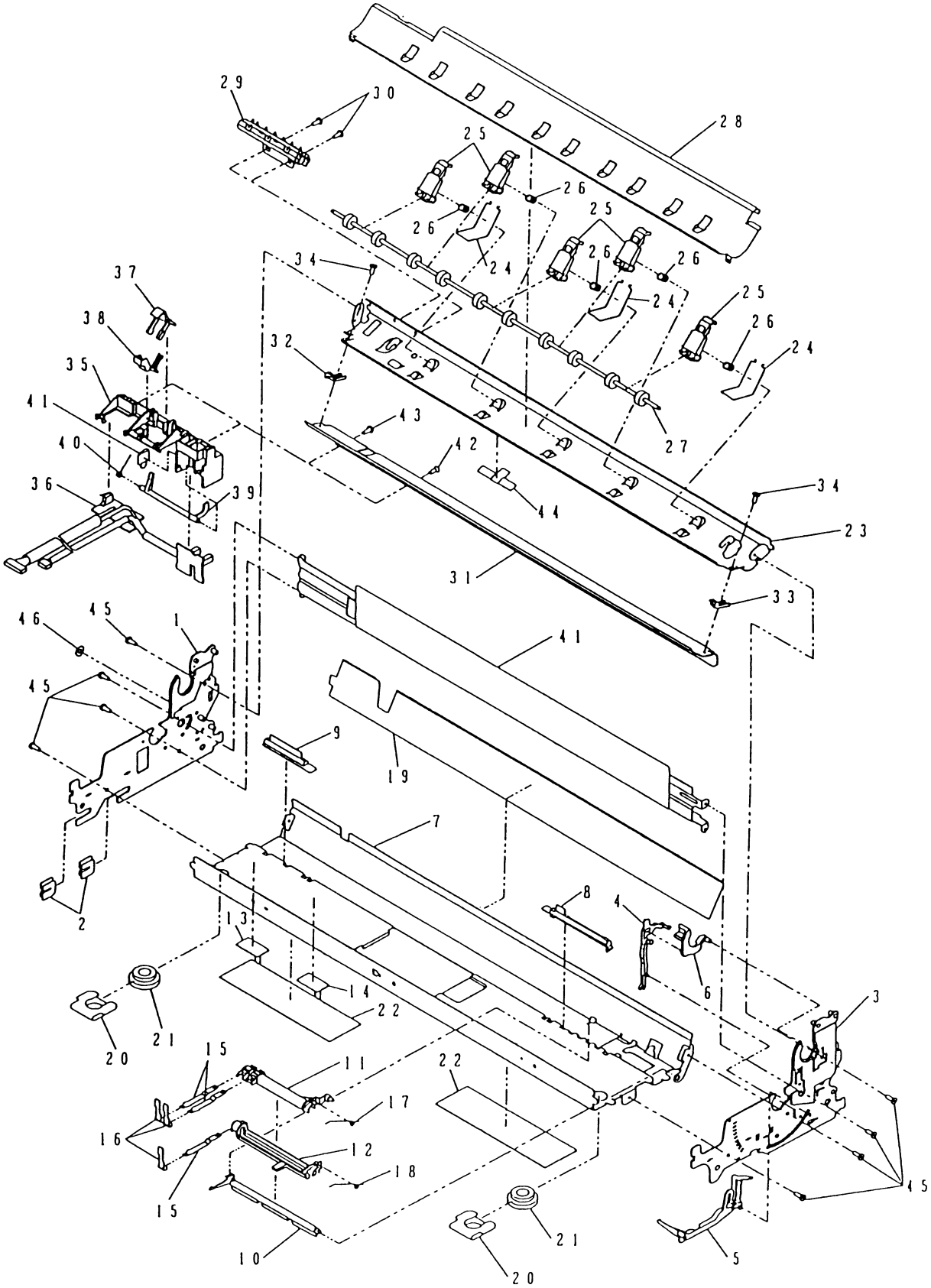


3.4 Mechanism Assembly (continued)

No.	Composition & Quantity					Specification	Parts name (Description)	DL3700	DL3800	Remarks
37			1			CA02312-Y506	Bearing	√	√	
38			1			CA02312-Y508	Platen gear	√	√	
39			1			CA02312-Y505	PL spring	√	√	
40			1			F6-ER8-SUS	Retaining ring	√	√	
41		1				CA02312-Y506	Bearing	√	√	
42		1				F6-ER8-SUS	Retaining ring	√	√	
43		1				CA02313-Y030	Sound proof A	√		
		1				CA02312-Y111	Sound proof L		√	
44		1				D370-4020-0839	Name plate	√	√	

×:Recommended Spare Parts
→:Refer to the Unit construction table

3.5 Frame Sub Assembly

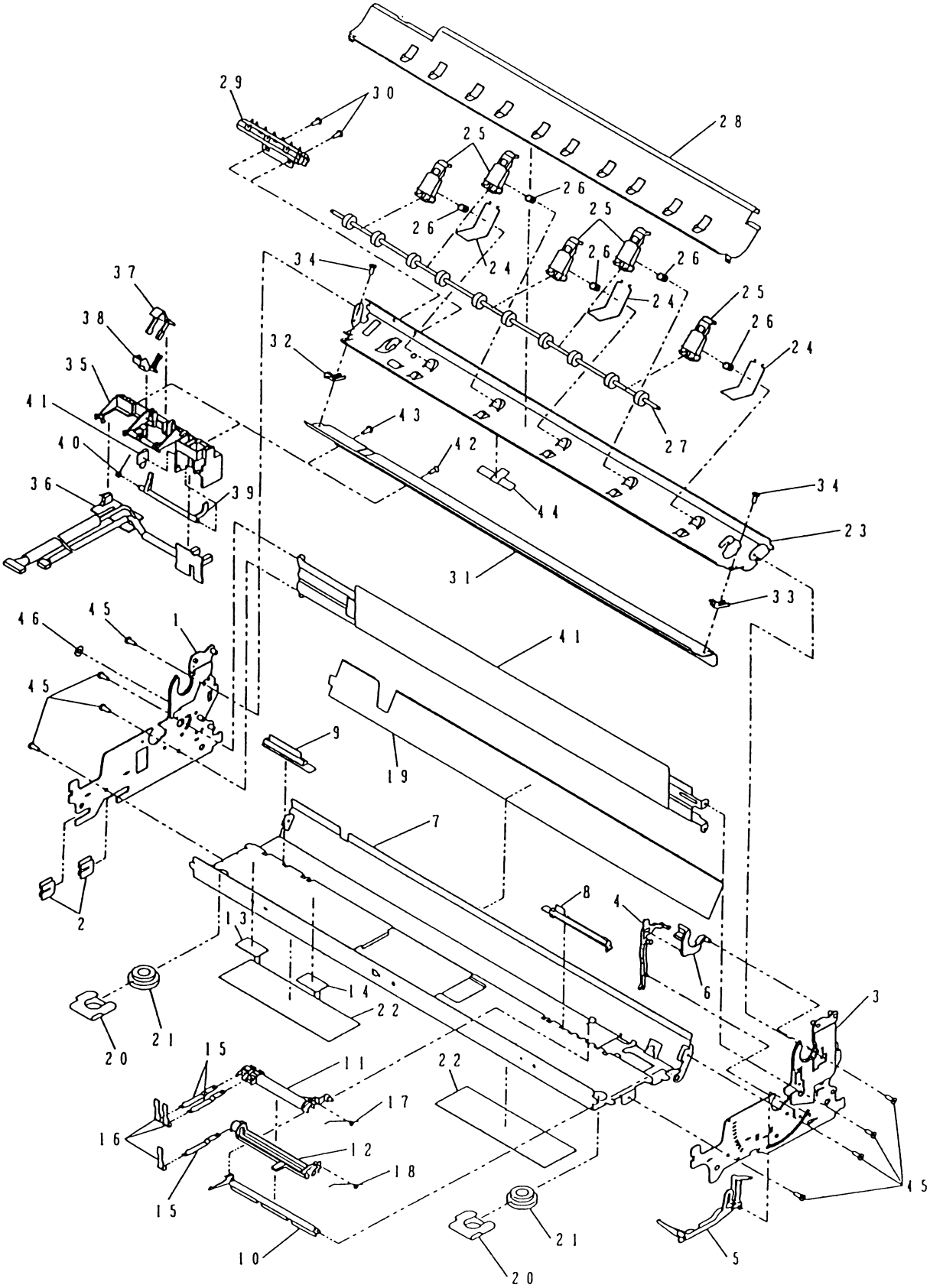


3.5 Frame Sub Assembly

No.	Composition & Quantity					Specification	Parts name (Description)	DL3700	DL3800	Remarks
1~47	1					CA02312-F211	Frame sub assembly	√		
	1					CA02312-F204	Frame sub assembly		√	
1		1				CA02312-G209	Side frame L assembly	√		
		1				CA02312-G208	Side frame L assembly		√	
2		2				CA02312-Y311	Rubber bush 2	√	√	
3~6		1				CA02312-F209	Side frame R assembly	√		
		1				CA02312-G206	Side frame R		√	
3			1			CA02312-G206	Side frame R	√		
4			1			CA02312-Y264	Actuator C	√		
5			1			CA02312-Y265	Actuator T	√		
6			1			CA02312-Y269	Actuator H	√		
7~23		1				CA02312-F235	Main stay assembly	√		
		1				CA02312-F222	Main stay assembly		√	
7			1			CA02312-Y23501	Main stay	√		
			1			CA02312-Y22111	Main stay		√	
8			1			CA02312-Y227	Shield plate R	√	√	
9			1			CA02312-Y226	Shield plate L		√	
10			1			CA02312-Y261	Detect shaft	√	√	
11			1			CA02312-Y262	Shield plate C	√	√	
12			1			CA02312-Y263	Shield plate T	√	√	
13			1			CA98001-1958	Cable clamp	√		
			1			CA98001-0875	Cord clamp		√	
14			1			CA98001-0875	Cord clamp	√	√	
15			3			CA02312-Y266	Spring P	√	√	
16			3			CA02312-Y267	Shield plate M	√	√	
17			1			CA02312-Y268	Spring S	√	√	
18			1			CA02312-Y270	Spring T	√	√	
19			1			CA02312-Z243	Bottom sheet	√		
			1			CA02312-Y558	Lever guide		√	
20			2			CA02313-Y006	FG spring	√		
21			2			CA02313-Y007	Rubber foot B	√		
22			2			CA02312-Y116	Sound P. Material M1		√	
23~44		1				CA02312-F238	Paper feeder assembly	√		
		1				CA02312-F240	Paper feeder assembly		√	
23			1			CA02312-Y23801	Rear stay T	√		
			1			CA02312-G230	Rear stay T assembly		√	
24			2			CA02312-Y529	Spring T	√		
			3			CA02312-Z518	Spring T		√	
25			3			CA02312-Y517	Holder T	√		
			5			CA02312-Y517	Holder T		√	
26			3			CA02312-Z515	Roller spring R	√		
			5			CA02312-Z515	Roller spring R		√	
27			1			CA02312-G511	Feed roller assembly	√		
			1			CA02312-G510	Feed roller assembly		√	
28			1			CA02312-G522	Paper cladle	√		
			1			CA02312-G519	Paper cladle		√	
29			1			CA02312-G542	Sensor T assembly	√	√	
30			2			CA98001-5912	Tapping screw	√	√	
31			1			CA02312-Y24001	Rear stay B	√		
			1			CA02312-G243	Rear stay assembly		√	

×:Recommended Spare Parts
→:Refer to the Unit construction table

3.5 Frame Sub Assembly (continued)

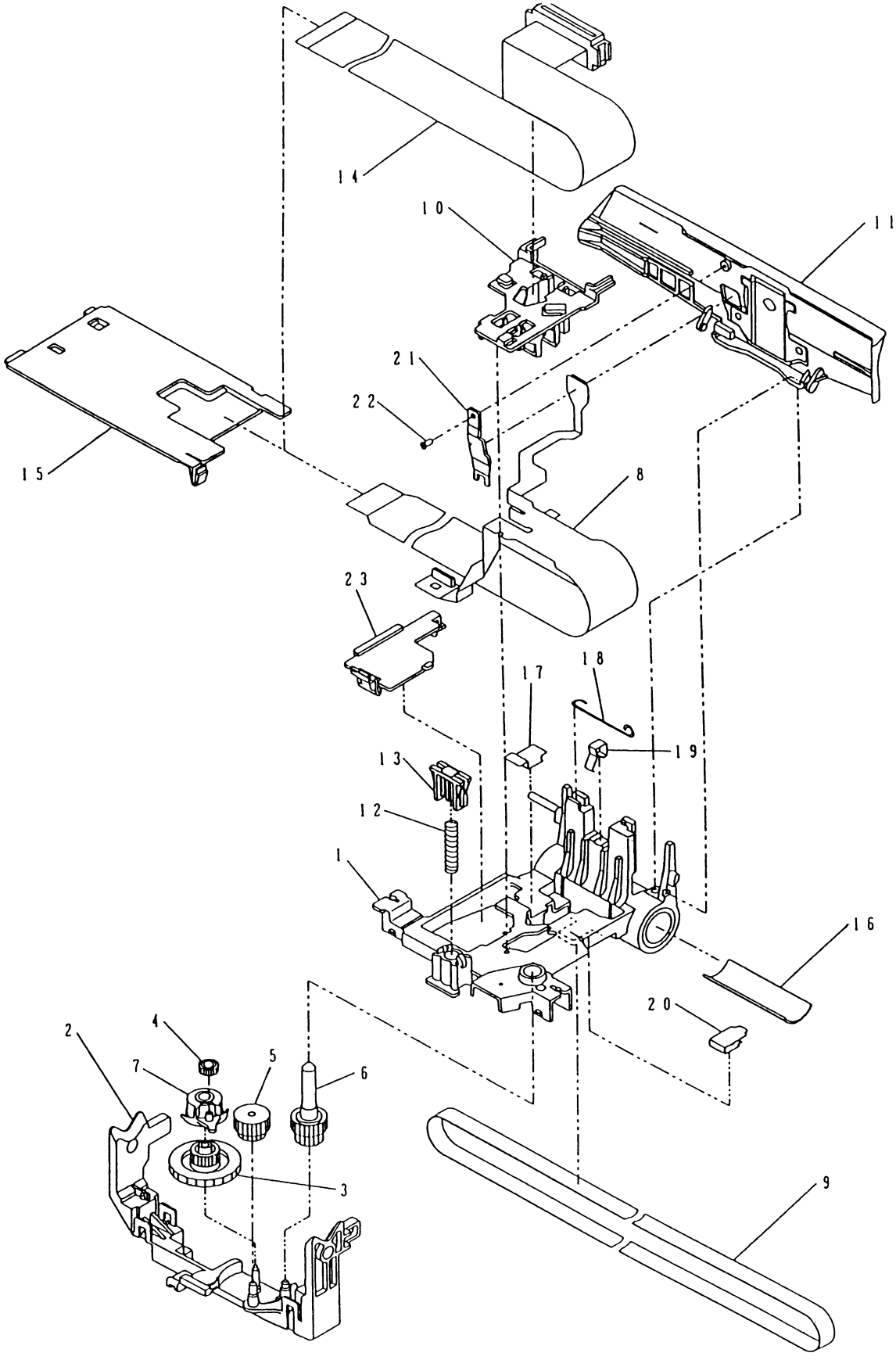


3.5 Frame Sub Assembly (continued)

No.	Composition & Quantity					Specification	Parts name (Description)	DL3700	DL3800	Remarks
32			1			CA02312-Y236	Spacer L	√	√	
33			1			CA02312-Y237	Spacer R	√	√	
34			2			CA98001-5912	Tapping screw	√	√	
35~41			1			CA02312-F561	Sensor assembly	√		
			1			CA02312-F558	Sensor assembly		√	
35				1		CA02312-Z555	PCB holder	√	√	
36				1		CA02312-G561	Sensor sub assembly	√		
				1		CA02312-G558	Sensor sub assembly		√	
37				1		CA02312-Y554	Sensor lever	√	√	
38				1		CA02312-Y556	S lever B	√	√	
39				1		CA02312-Z564	S lever	√	√	
40				1		CA02312-Z565	PE spring	√	√	
41				1		CA02312-Z558	Code keep	√	√	
42			1			CA98001-6363	Tapping screw	√	√	
43			1			CA98001-6364	Tapping screw	√	√	
44			1			CA02312-Y256	Stop gap sheet	√		
45		8				CA98001-5912	Tapping screw	√	√	
46		1				F6-WM4-111	Plain washer	√		
47		1				CA02312-G246	Bottom plate	√		
		1				CA02312-G244	Bottom plate		√	

×:Recommended Spare Parts
→:Refer to the Unit construction table

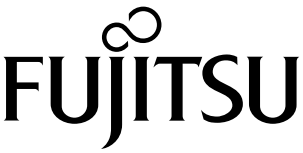
3.6 Carrier Unit



3.6 Carrier Unit

No.	Composition & Quantity					Specification	Parts name (Description)	DL3700	DL3800	Remarks
1~24	1					CA02312-F356	Carrier unit	×		Mono
	1					CA02312-F358	Carrier unit	√		Color
	1					CA02312-F355	Carrier unit		×	Mono
1		1				CA02312-G353	Carrier frame assembly	√	√	
2~7		1				CA02312-F360	Ribbon feed assembly	√	√	
2			1			CA02312-Y354	Ribbon bracket	√	√	
3			1			CA02312-Y361	RF gear	√	√	
4			1			D360-1164-X330	Gear C	√	√	
5			1			CA02312-Y363	Idle gear	√	√	
6			1			CA02312-G366	RF shaft assembly	√	√	
7			1			CA02312-Y365	Arm	√	√	
8		1				CA02312-G379	Relay cable assembly	√	√	
9		1				CA81003-1063	Timing belt	√		
		1				CA81003-1062	Timing belt		√	
10		1				CA02312-Y384	Belt holder	√	√	
11		1				CA02312-G375	Card guide assembly	√	√	
12		1				CA02312-Y378	Ribbon spring	√	√	
13		1				CA02312-Y396	Ribbon spring holder	√	√	
14		1				CA02312-G387	Carrier cable	√	√	
15		1				CA02312-Y223	CN cover	√		
		1				CA02312-Y225	Cable holder		√	
16		1				D860-1164-X304	Felt	√	√	
17		1				CA02312-Y383	Insulation sheet A	√	√	
18		1				CA02312-Y356	Spring	√	√	
19		1				D860-1164-X317	Leaf spring	√	√	
20		1				CA02312-Y386	Belt clamp	√	√	
21		1				CA02312-Z373	Sensor bracket	√	√	
22		1				CA98001-3453	Screw	√	√	
23		1				CA02312-Y388	Cover C	√	√	For mono
		1				CA02312-F391	Color unit	√		For color

×:Recommended Spare Parts
→:Refer to the Unit construction table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